FIG.1

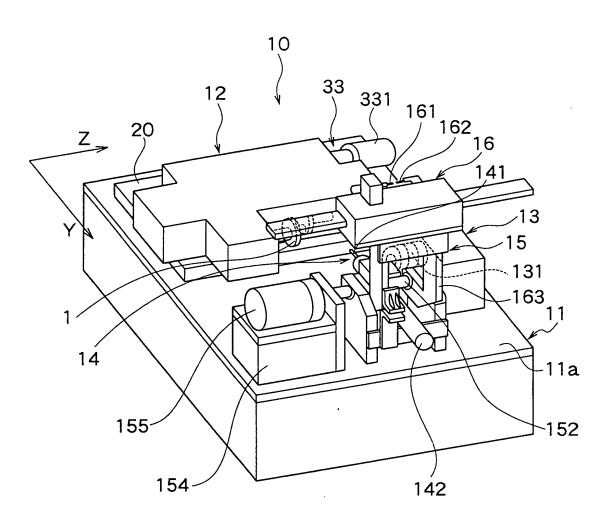
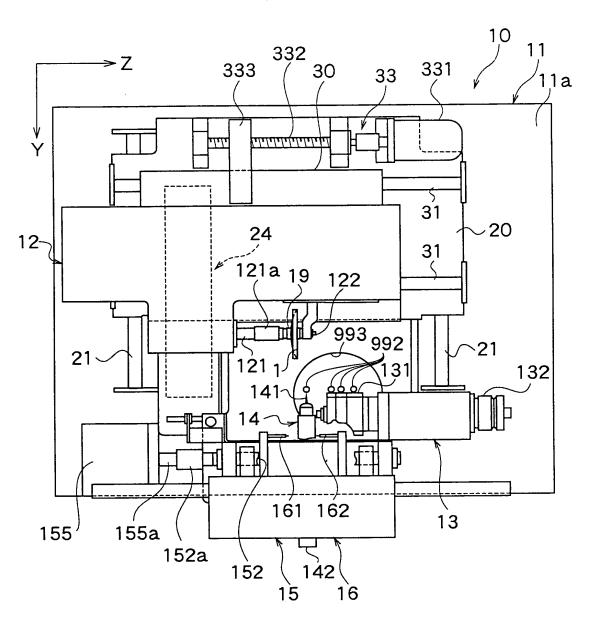
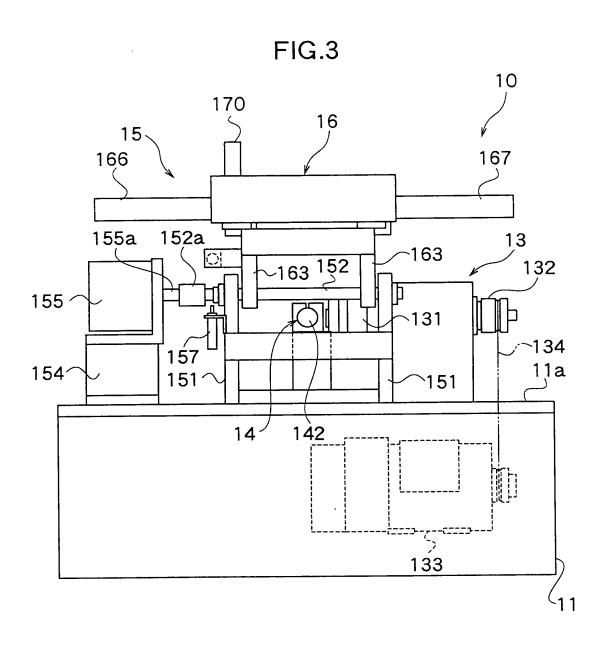
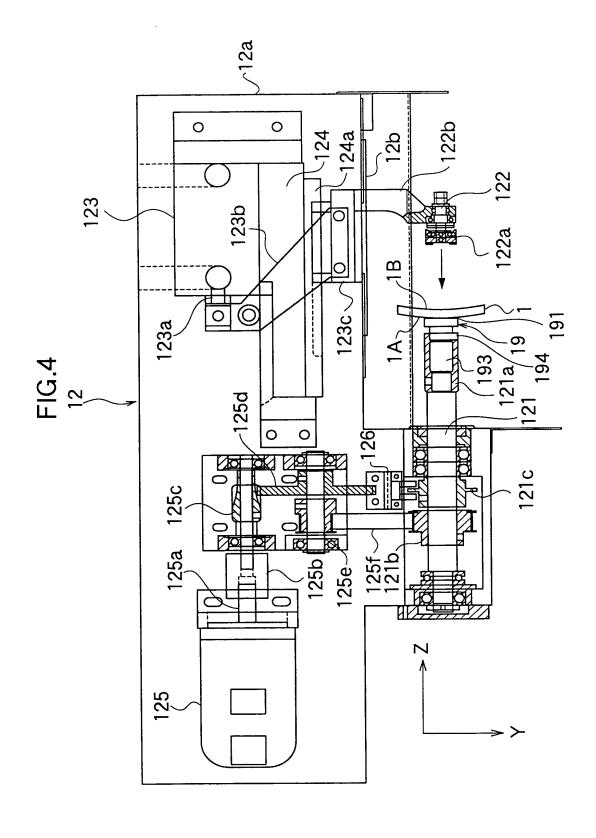


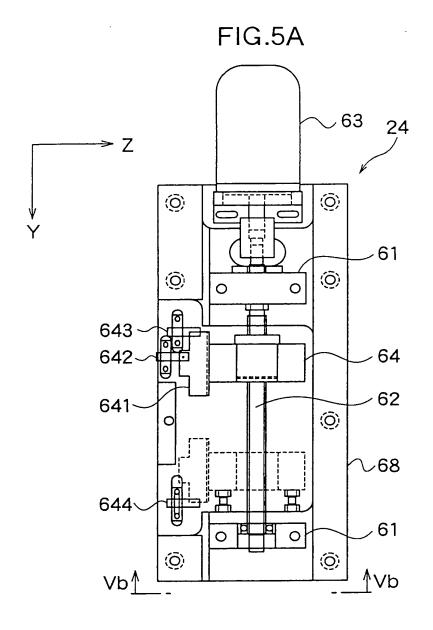
FIG.2







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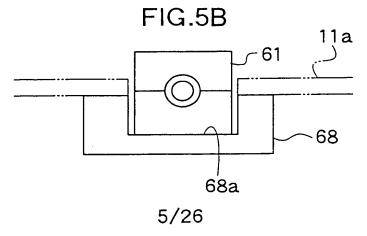
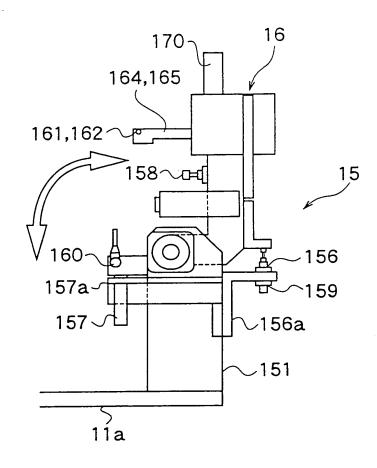


FIG. 6A



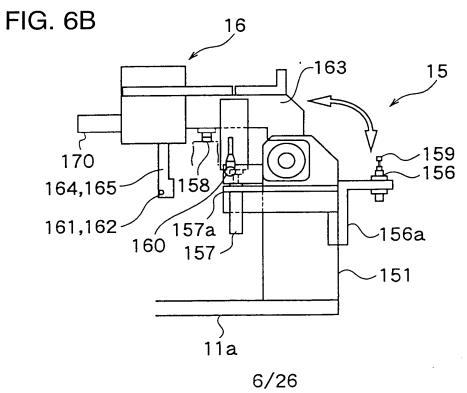


FIG. 7A

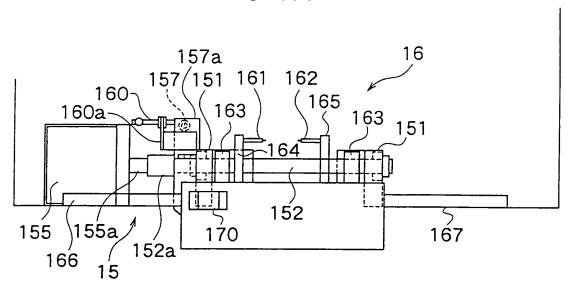


FIG. 7B

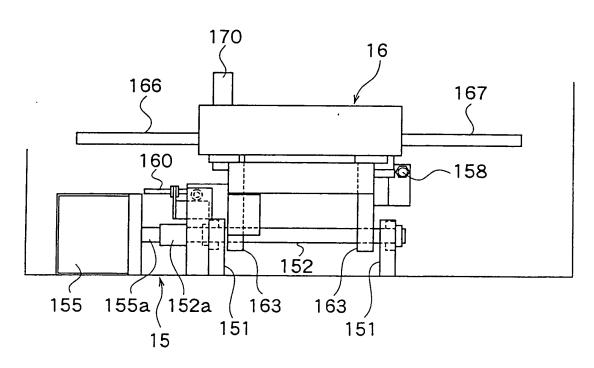
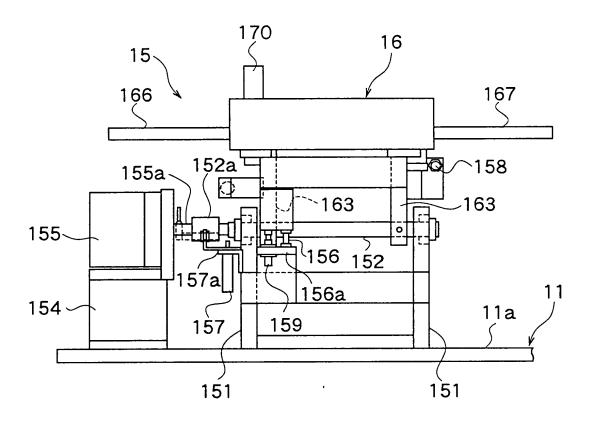
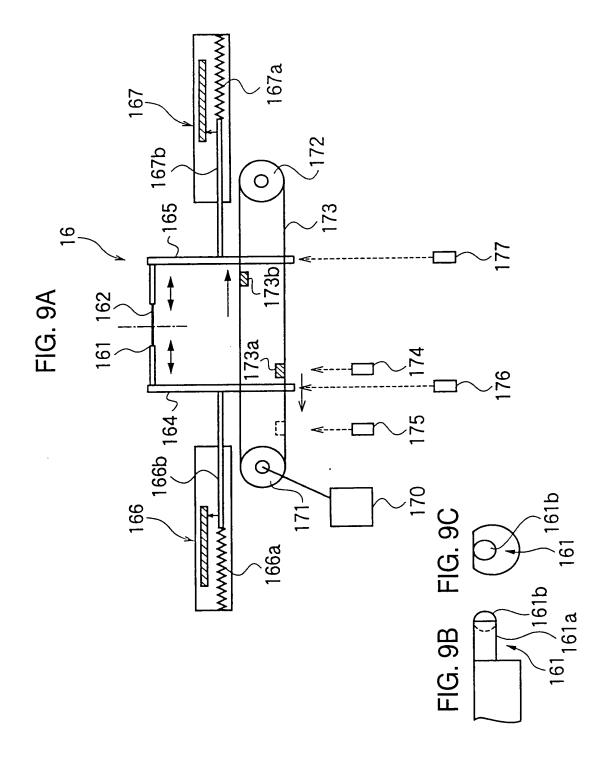


FIG.8





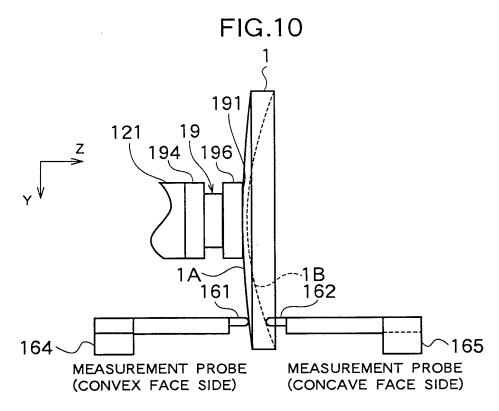


FIG.11

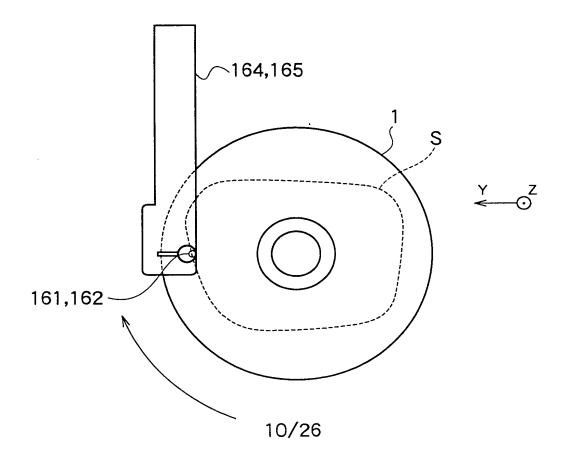
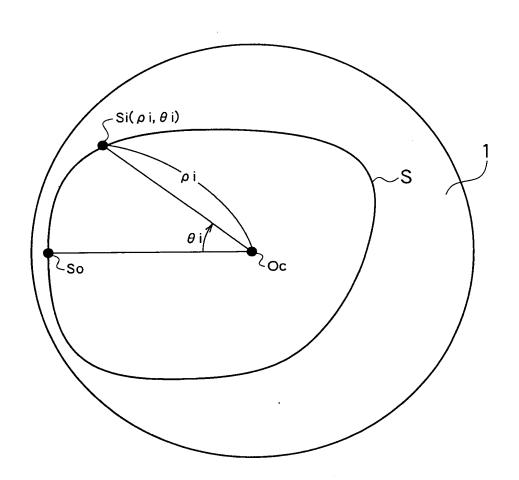


FIG.12



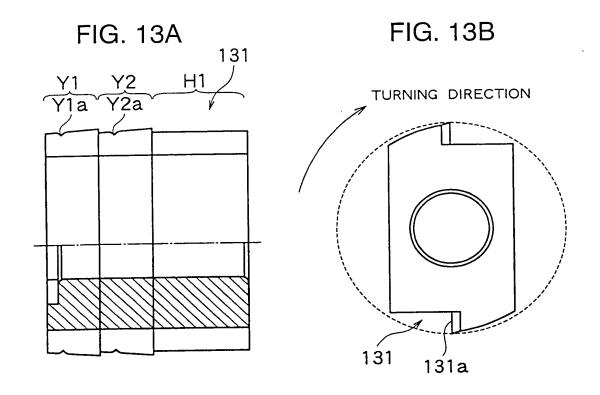
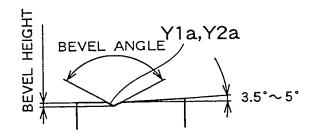


FIG. 13C



- 1) BEVEL ANGLE: 110°∼125°
- 2) BEVEL HEIGHT

SMALL BEVEL: 0.4mm~0.68mm LARGE BEVEL: 0.7mm~0.9mm

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FIG.14

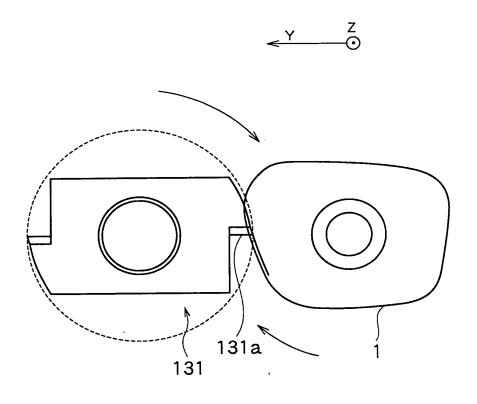


FIG.15

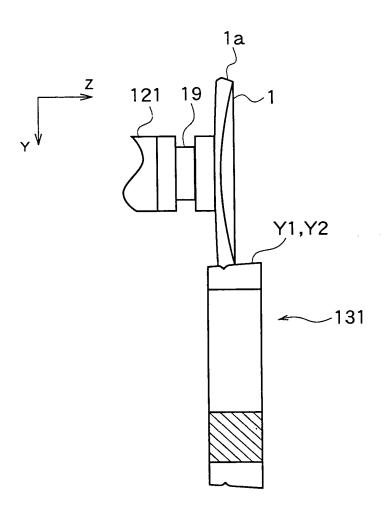


FIG.16

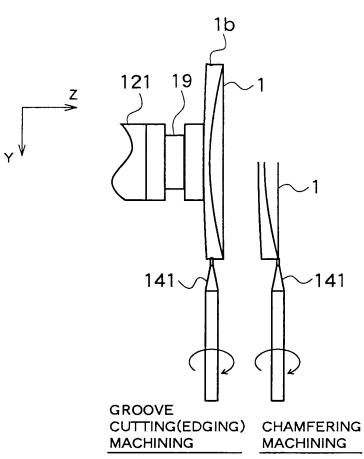


FIG.17

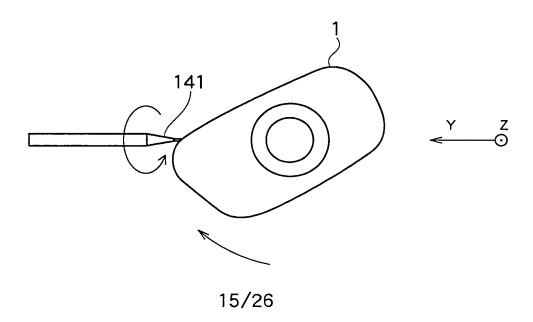


FIG. 18A

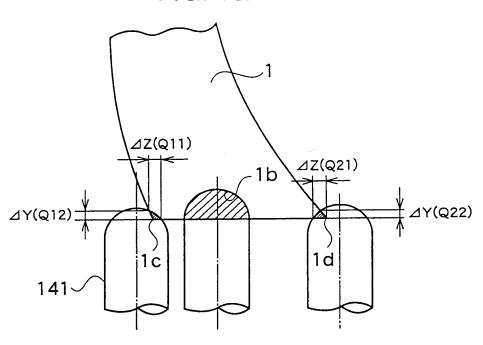
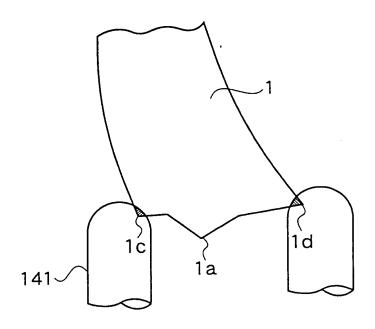
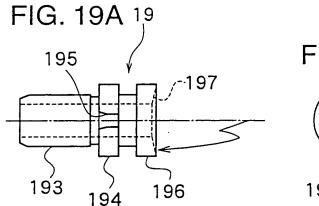
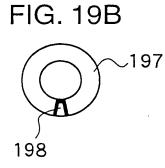


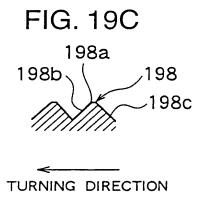
FIG. 18B

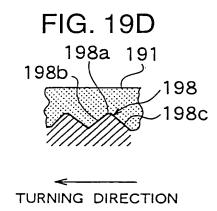


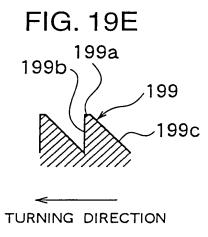
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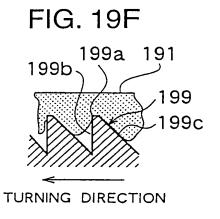












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FIG. 20A

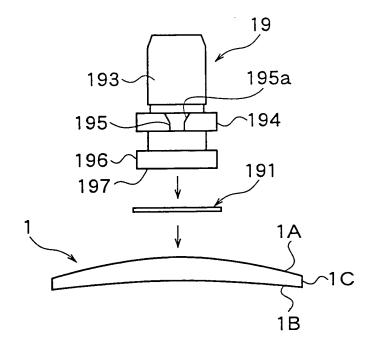


FIG. 20B

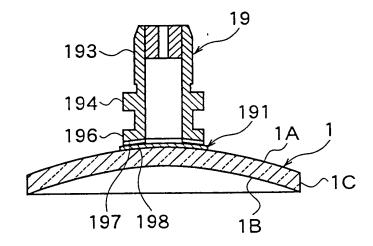
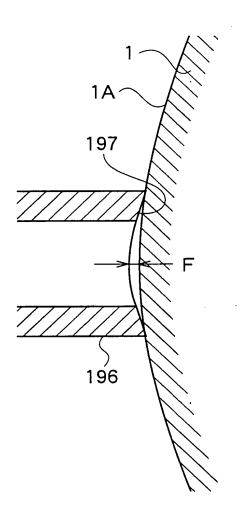
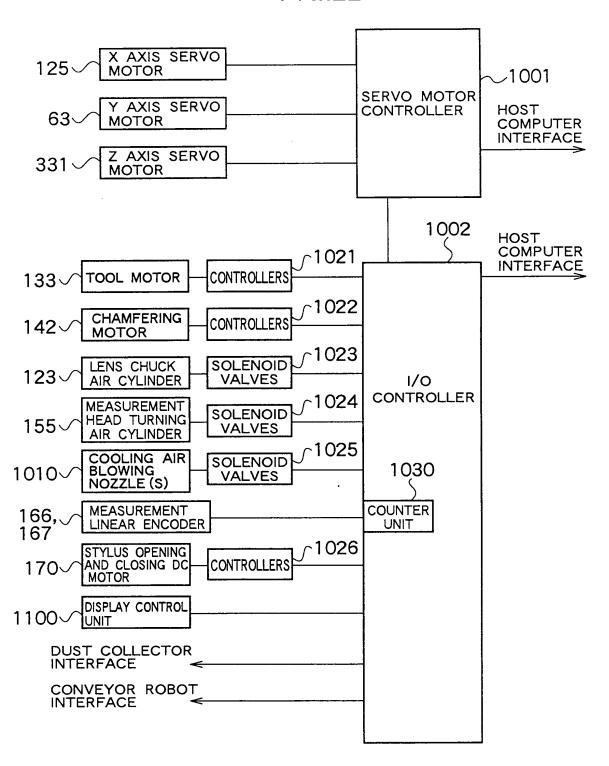


FIG.21

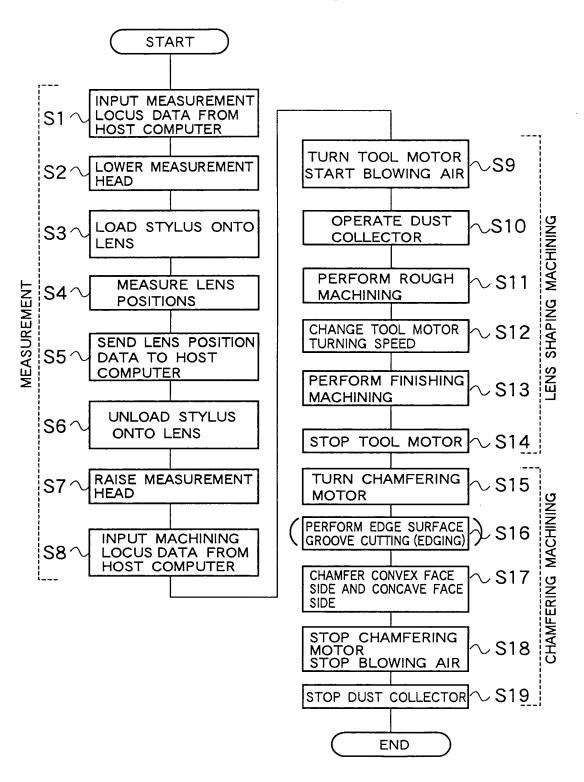


**FIG.22** 



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FIG.23

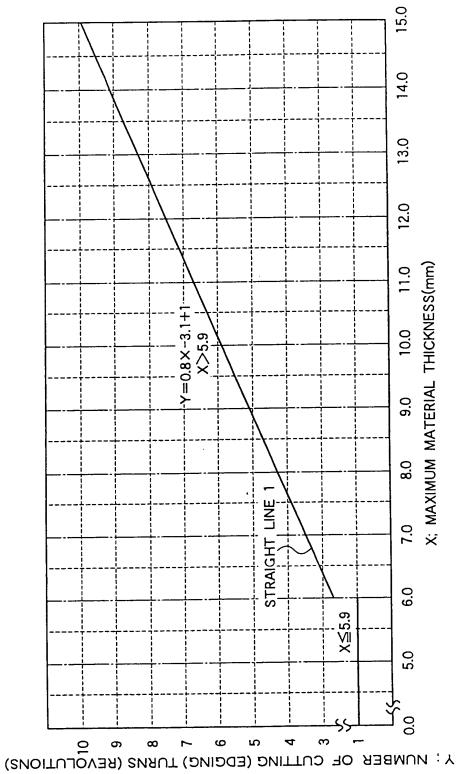


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FIG.24

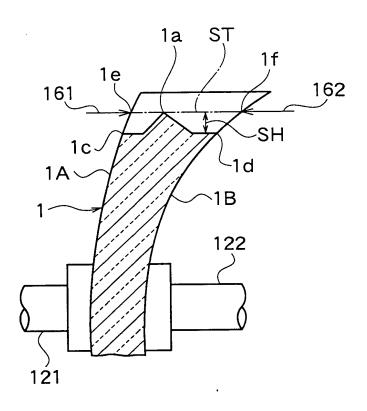
	HT HY2	Н	Y1 					
нү➪			MACHINING SPEED		1		2	
		->	EDGE THICKNESS	THICK	THIN	THICK	THIN	
HT1 →	- CIRCUMFERENTIAL		FEED SPEED	02	02	03	04	
	SURFACE ROUGH MACHINING		(LENS SHAFT TURNING SPEED)		•			
			OOL TURNING	05	05	04	04	
HT2 →	CIRCUMFERENTIAL SURFACE FINISHING MACHINING		FEED SPEED	05	05	05	05	
			ENS SHAFT URNING SPEED)					
			OOL TURNING	02	02	00	<u></u>	
НТ3 →	GROOVE MACHINING		FEED SPEED	02	02	04	04	
			ENS SHAFT URNING SPEED)	•	•			
			FOOL TURNING	01	01	00	00	
HT4>	CHAMFERING		FEED SPEED	02	02	04	04	
			ENS SHAFT URNING SPEED)					
			TOOL TURNING SPEED	01	01		00	





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FIG.26



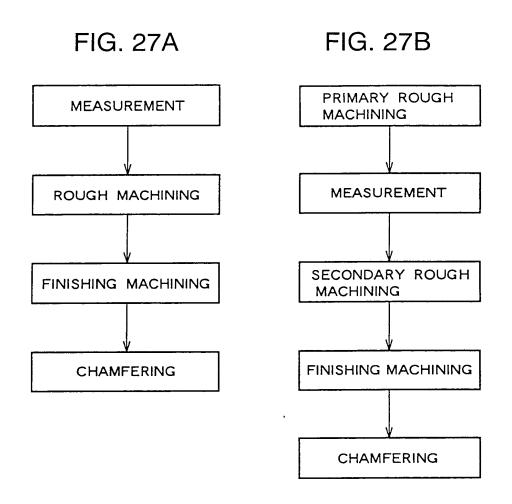


FIG. 28A

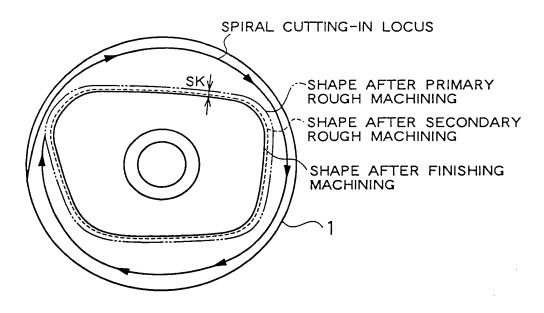


FIG. 28B

